

TWI Certification Ltd, Granta Park, Great Abington,  
Cambridge, CB21 6AL, United Kingdom

## ***Certificate of Conformity of the Factory Production Control***

**2400-CPR-20220107**

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

### ***Structural steel***

*placed on the market under the name or trade mark of:*

*Meiser Vogtland OHG  
Am Lehnteich 3  
08606 Oelsnitz  
Germany*

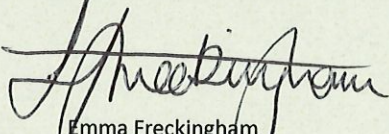
*and produced in the manufacturing plant(s)*

*Oelsnitz, Germany*

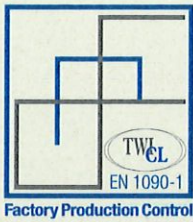
is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Methods 1, 2 & 3a are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 30 May 2022 and will remain valid until 29 May 2025 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 30/05/2022  
Current Issue Date: 30/05/2022  
Date of Expiry: 29/05/2025

  
Emma Freckingham  
Head of Company Certification

The validity of the certificate may be confirmed at the web address: [www.twicertification.com](http://www.twicertification.com)



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**Schedule for 2400-CPR-20220107**

*This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20220107 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that*

*Meiser Vogtland OHG  
Am Lehmteich 3  
08606 Oelsnitz  
Germany*

*Covers Execution Class EXC 2 under*

*EN 1090-1, EN 1090-2, EN 1090-3, EN 1090-4 & EN 1090-5  
with the following welding processes according to EN ISO 4063:*

<i>Welding process (ISO 4063)</i>	<i>Parent material groups (CEN ISO/TR 15608)</i>	<i>Thickness range butt welds</i>	<i>Thickness range fillet welds</i>
<i>MMA (111)</i>	<i>Group 1</i>	<i>2mm – 20mm</i>	
<i>MIG (131)</i>	<i>Group 22 Group 23</i>		
<i>MAG (135)</i>	<i>Group 1 Group 8</i>	<i>2mm – 30mm/20mm</i>	
<i>TIG (141)</i>	<i>Group 1 Group 8 Group 22 Group 23</i>	<i>1mm – 5mm</i>	
<i>Projection Welding (23)</i>	<i>Group 1 Group 8</i>	<i>1.5mm – 3mm</i>	<i>N/A</i>

Under the responsibility of the Welding Coordinator:

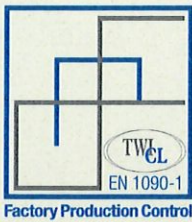
Mr Jan Schönweiß, European Welding Specialist, for EXC 2

(Quality according to EN ISO 3834 – 2/3/4, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham  
Head of Company Certification

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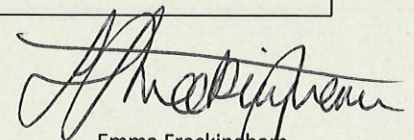
Covers Execution Class EXC 2 under

EN 1090-1, EN 1090-2, EN 1090-3, EN 1090-4 & EN 1090-5 with the following holing, cutting and shaping methods

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm – 50mm	Group 8	5mm – 50mm
	Group 22		Group 23	
Laser	Group 1	1.5mm – 12mm	Group 8	1.5mm – 12mm
	Group 22		Group 23	
Punching	Group 1	2mm – 25mm	Group 8	2mm – 25mm
	Group 22		Group 23	

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	3mm – 50mm	Group 8	3mm – 50mm
	Group 22		Group 23	
Shearing	Group 1	1mm – 12mm	Group 8	1mm – 12mm
	Group 22		Group 23	
Nibbling	Group 1	1mm – 6mm	Group 8	1mm – 6mm
	Group 22		Group 23	
Disc Cutting	Group 1	1mm – 50mm	Group 8	1mm – 50mm
	Group 22		Group 23	
Laser	Group 1	1mm – 25mm	Group 8	1mm – 25mm
	Group 22		Group 23	
Oxy-Fuel	Group 1	5mm – 50mm	N/A	

Shaping	Material	Thickness Range	Material	Thickness Range
Cold forming	Group 1	0.5mm – 6mm	Group 8	0.5mm – 6mm
	Group 22		Group 23	
Flame Straightening	Group 1	8mm – 30mm	N/A	

  
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